### 1. PRODUCT AND COMPANY IDENTIFICATION

- **Chemical product name**: Enalapril Formulation
- **Supplier’s company name, address and phone number**
  - **Company name of supplier**: Organon & Co.
  - **Address**: 30 Hudson Street, 33nd floor
    Jersey City, New Jersey, U.S.A 07302
  - **Telephone**: 551-430-6000
  - **E-mail address**: EHSSTEWARD@organon.com
  - **Emergency telephone number**: 215-631-6999
- **Recommended use of the chemical and restrictions on use**
  - **Recommended use**: Pharmaceutical

### 2. HAZARDS IDENTIFICATION

- **GHS classification of chemical product**
  - **Reproductive toxicity**: Category 1A
  - **Specific target organ toxicity - repeated exposure**: Category 2 (Kidney, Cardio-vascular system)

- **GHS label elements**
  - **Hazard pictograms**: ![Danger]
  - **Signal word**: Danger
  - **Hazard statements**: H360D May damage the unborn child.
    H373 May cause damage to organs (Kidney, Cardio-vascular system) through prolonged or repeated exposure.
  - **Precautionary statements**: Prevention:
    - P201 Obtain special instructions before use.
    - P202 Do not handle until all safety precautions have been read and understood.
    - P260 Do not breathe dust.
    - P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
  - **Response**:
    - P308 + P313 IF exposed or concerned: Get medical advice/ attention.
SAFETY DATA SHEET

Enalapril Formulation

Storage:
P405 Store locked up.

Disposal:
P501 Dispose of contents/container to an approved waste disposal plant.

Other hazards which do not result in classification

Important symptoms and outlines of the emergency assumed:
Dust contact with the eyes can lead to mechanical irritation.
Contact with dust can cause mechanical irritation or drying of the skin.
May form explosive dust-air mixture during processing, handling or other means.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture: Mixture

Components

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
<th>ENCS No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Starch</td>
<td>9005-25-8</td>
<td>&gt;= 10 - &lt; 20</td>
<td>8-98</td>
</tr>
<tr>
<td>(S)-1-[N-[1-(Ethoxycarbonyl)-3-phenylpropyl]-L-alanyl]-L-proline maleate</td>
<td>76095-16-4</td>
<td>&gt;= 1 - &lt; 10</td>
<td></td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

General advice: In the case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt seek medical advice.

If inhaled: If inhaled, remove to fresh air.
Get medical attention.

In case of skin contact: In case of contact, immediately flush skin with soap and plenty of water.
Remove contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.

In case of eye contact: If in eyes, rinse well with water.
Get medical attention if irritation develops and persists.

If swallowed: If swallowed, DO NOT induce vomiting.
Get medical attention.
Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed:
May damage the unborn child.
May cause damage to organs through prolonged or repeated exposure.
Contact with dust can cause mechanical irritation or drying of the skin.
Dust contact with the eyes can lead to mechanical irritation.
5. FIREFIGHTING MEASURES

Protection of first-aiders: First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8).

Notes to physician: Treat symptomatically and supportively.

Suitable extinguishing media:
- Water spray
- Alcohol-resistant foam
- Carbon dioxide (CO2)
- Dry chemical

Unsuitable extinguishing media: None known.

Specific hazards during firefighting:
- Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
- Exposure to combustion products may be a hazard to health.

Hazardous combustion products:
- Carbon oxides
- Metal oxides

Specific extinguishing methods:
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Use water spray to cool unopened containers.
- Remove undamaged containers from fire area if it is safe to do so.
- Evacuate area.

Special protective equipment for firefighters:
- In the event of fire, wear self-contained breathing apparatus.
- Use personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:
- Use personal protective equipment.
- Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

Environmental precautions:
- Avoid release to the environment.
- Prevent further leakage or spillage if safe to do so.
- Retain and dispose of contaminated wash water.
- Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up:
- Sweep up or vacuum up spillage and collect in suitable container for disposal.
- Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).
- Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.
- Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
- Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.
7. HANDLING AND STORAGE

Handling
Technical measures: Static electricity may accumulate and ignite suspended dust causing an explosion. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres.
Local/Total ventilation: If sufficient ventilation is unavailable, use with local exhaust ventilation.
Advice on safe handling: Do not get on skin or clothing. Do not breathe dust. Do not swallow. Avoid contact with eyes. Wash skin thoroughly after handling. Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment. Keep container tightly closed. Minimize dust generation and accumulation. Keep container closed when not in use. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Do not eat, drink or smoke when using this product. Take care to prevent spills, waste and minimize release to the environment.

Avoidance of contact: Oxidizing agents
Hygiene measures: If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use. The effective operation of a facility should include review of engineering controls, proper personal protective equipment, appropriate degowning and decontamination procedures, industrial hygiene monitoring, medical surveillance and the use of administrative controls.

Storage
Conditions for safe storage: Keep in properly labelled containers. Store locked up. Keep tightly closed. Store in accordance with the particular national regulations.
Materials to avoid: Do not store with the following product types: Strong oxidizing agents
Packaging material: Unsuitable material: None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Threshold limit value and permissible exposure limits for each component in the work environment

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type</th>
<th>Control parameter</th>
<th>Basis</th>
</tr>
</thead>
</table>

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Engineering measures: All engineering controls should be implemented by facility design and operated in accordance with GMP principles to protect products, workers, and the environment. Containment technologies suitable for controlling compounds are required to control at source and to prevent migration of the compound to uncontrolled areas (e.g., open-face containment devices). Minimize open handling.

Personal protective equipment

Respiratory protection: If adequate local exhaust ventilation is not available or exposure assessment demonstrates exposures outside the recommended guidelines, use respiratory protection.

Filter type: Particulates type

Hand protection: Chemical-resistant gloves

Remarks: Consider double gloving.

Eye protection: Wear safety glasses with side shields or goggles. If the work environment or activity involves dusty conditions, mists or aerosols, wear the appropriate goggles. Wear a faceshield or other full face protection if there is a potential for direct contact to the face with dusts, mists, or aerosols.

Skin and body protection: Work uniform or laboratory coat. Additional body garments should be used based upon the task being performed (e.g., sleevelets, apron, gauntlets, disposable suits) to avoid exposed skin surfaces. Use appropriate degowning techniques to remove potentially contaminated clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: powder

Colour: white

Odour: No data available

Odour Threshold: No data available

Melting point/freezing point: No data available

Boiling point, initial boiling point and boiling range: No data available
SAFETY DATA SHEET

Enalapril Formulation

Flammability (solid, gas) : May form explosive dust-air mixture during processing, handling or other means.
Flammability (liquids) : No data available
Lower explosion limit and upper explosion limit / flammability limit
Upper explosion limit / Upper flammability limit : No data available
Lower explosion limit / Lower flammability limit : No data available
Flash point : Not applicable
Decomposition temperature : No data available
pH : No data available
Evaporation rate : Not applicable
Auto-ignition temperature : No data available
Viscosity
Viscosity, kinematic : Not applicable
Solubility(ies)
Water solubility : No data available
Partition coefficient: n-octanol/water : Not applicable
Vapour pressure : Not applicable
Density and / or relative density
Relative density : No data available
Density : No data available
Relative vapour density : Not applicable
Explosive properties : Not explosive
Oxidizing properties : The substance or mixture is not classified as oxidizing.
Particle characteristics
Particle size : No data available

10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.
Chemical stability : Stable under normal conditions.
Possibility of hazardous reactions : May form explosive dust-air mixture during processing, handling or other means.
Can react with strong oxidizing agents.

Conditions to avoid
- Heat, flames and sparks.
- Avoid dust formation.

Incompatible materials
- Oxidizing agents

Hazardous decomposition products
- No hazardous decomposition products are known.

## 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure
- Inhalation
- Skin contact
- Ingestion
- Eye contact

### Acute toxicity
Not classified based on available information.

**Product:**
- Acute oral toxicity: Acute toxicity estimate: > 2,000 mg/kg
  Method: Calculation method

**Components:**

**Starch:**
- Acute oral toxicity: LD50 (Rat): > 5,000 mg/kg
- Acute dermal toxicity: LD50 (Rabbit): > 2,000 mg/kg

**(S)-1-[N-[1-(Ethoxycarbonyl)-3-phenylpropyl]-L-alanyl]-L-proline maleate:**
- Acute oral toxicity: LD50 (Rat): 2,000 - 3,500 mg/kg
  - LDLo (Rat): 1,775 mg/kg
  - LD50 (Mouse): 2,000 - 3,500 mg/kg
  - LDLo (Mouse): 1,000 mg/kg
- Acute toxicity (other routes of administration): LD50 (Rat): 850 mg/kg
  Application Route: Intravenous
  - LD50 (Mouse): 750 mg/kg
  Application Route: Intravenous
  - LD50 (Dog): > 100 mg/kg
  - LDLo (Dog): 200 mg/kg

**Skin corrosion/irritation**
Not classified based on available information.
Components:

(S)-1-[N-[1-(Ethoxycarbonyl)-3-phenylpropyl]-L-alanyl]-L-proline maleate:
Species: Rabbit
Result: No skin irritation

Serious eye damage/eye irritation
Not classified based on available information.

Components:

Starch:
Species: Rabbit
Result: No eye irritation

(S)-1-[N-[1-(Ethoxycarbonyl)-3-phenylpropyl]-L-alanyl]-L-proline maleate:
Species: Rabbit
Result: Severe irritation

Respiratory or skin sensitisation
Skin sensitisation
Not classified based on available information.

Respiratory sensitisation
Not classified based on available information.

Components:

Starch:
Test Type: Maximisation Test
Exposure routes: Skin contact
Species: Guinea pig
Result: negative

(S)-1-[N-[1-(Ethoxycarbonyl)-3-phenylpropyl]-L-alanyl]-L-proline maleate:
Test Type: Maximisation Test
Exposure routes: Skin contact
Species: Guinea pig
Result: Not a skin sensitizer.

Germ cell mutagenicity
Not classified based on available information.

Components:

Starch:
Genotoxicity in vitro: Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

(S)-1-[N-[1-(Ethoxycarbonyl)-3-phenylpropyl]-L-alanyl]-L-proline maleate:
Genotoxicity in vitro: Test Type: Bacterial reverse mutation assay (AMES)
## SAFETY DATA SHEET

### Enalapril Formulation

<table>
<thead>
<tr>
<th>Version</th>
<th>Revision Date:</th>
<th>SDS Number:</th>
<th>Date of last issue:</th>
<th>Date of first issue:</th>
</tr>
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<tbody>
<tr>
<td>3.1</td>
<td>2020/10/10</td>
<td>734745-00011</td>
<td>2020/03/23</td>
<td>2016/06/07</td>
</tr>
</tbody>
</table>

**Result:** negative

**Test Type:** In vitro sister chromatid exchange assay in mammalian cells  
**Result:** negative

**Test Type:** Alkaline elution assay  
**Result:** negative

### Genotoxicity in vivo

| Test Type: | Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)  
Species: Mouse  
Application Route: Ingestion  
Result: negative  
| Test Type: | Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)  
Species: Mouse  
Application Route: Ingestion  
Result: negative  

### Carcinogenicity

Not classified based on available information.

### Components:

#### (S)-1-[N-[1-(Ethoxycarbonyl)-3-phenylpropyl]-L-alanyl]-L-proline maleate:

| Species | Rat  
Application Route | Ingestion  
Exposure time | 106 weeks  
NOAEL | 90 mg/kg body weight  
Result | negative  
| Species | Mouse  
Application Route | Ingestion  
Exposure time | 94 weeks  
NOAEL | 90 - 180 mg/kg body weight  
Result | negative  

### Reproductive toxicity

May damage the unborn child.

### Components:

#### (S)-1-[N-[1-(Ethoxycarbonyl)-3-phenylpropyl]-L-alanyl]-L-proline maleate:

| Effects on fertility: | Test Type: Fertility  
Species: Rat, male and female  
Application Route: Ingestion  
Fertility: NOAEL: 90 mg/kg body weight  
Result: No effects on fertility  
| Effects on foetal development: | Species: Rat  
Application Route: Ingestion  
Developmental Toxicity: NOAEL: 200 mg/kg body weight  


Result: No effects on foetal development

Species: Rat
Application Route: Ingestion
Developmental Toxicity: LOAEL: 1,200 mg/kg body weight
Result: Fetotoxicity

Species: Rat
Application Route: Ingestion
Developmental Toxicity: LOAEL: 30 mg/kg body weight
Result: Effects on postnatal development, Effects on newborn, No teratogenic effects

Species: Rabbit
Application Route: Ingestion
General Toxicity Maternal: LOAEL: 1 mg/kg body weight
Developmental Toxicity: LOAEL: 1 mg/kg body weight
Result: Fetotoxicity, Maternal toxicity observed, No teratogenic effects

Reproductive toxicity - Assessment : Positive evidence of adverse effects on development from human epidemiological studies.

STOT - single exposure
Not classified based on available information.

STOT - repeated exposure
May cause damage to organs (Kidney, Cardio-vascular system) through prolonged or repeated exposure.

Components:

(S)-1-[N-[1-(Ethoxycarbonyl)-3-phenylpropyl]-L-alanyl]-L-proline maleate:
Target Organs : Kidney, Cardio-vascular system
Assessment : Causes damage to organs through prolonged or repeated exposure.

Repeated dose toxicity

Components:

Starch:
Species : Rat
NOAEL : >= 2,000 mg/kg
Application Route : Skin contact
Exposure time : 28 Days
Method : OECD Test Guideline 410

(S)-1-[N-[1-(Ethoxycarbonyl)-3-phenylpropyl]-L-alanyl]-L-proline maleate:
Species : Dog
NOAEL : 15 mg/kg
LOAEL : 30 mg/kg
Application Route : Ingestion
Exposure time : 1 yr
Target Organs: Kidney

Species: Rat
NOAEL: 90 mg/kg
Application Route: Oral
Exposure time: 1 yr
Remarks: No significant adverse effects were reported

Species: Monkey
NOAEL: 30 mg/kg
Application Route: Oral
Exposure time: 1 Months
Remarks: No significant adverse effects were reported

Aspiration toxicity
Not classified based on available information.

Experience with human exposure

Components:
(S)-1-[N-[1-(Ethoxycarbonyl)-3-phenylpropyl]-L-alanyl]-L-proline maleate:

Ingestion: Target Organs: Cardio-vascular system
Symptoms: hypotension, Cough, Dizziness, Headache, Blurred vision, Fatigue, Oedema, Nausea, hyperkalemia, fainting, Weakness, skin rash
Remarks: May cause harm to the unborn child.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:
(S)-1-[N-[1-(Ethoxycarbonyl)-3-phenylpropyl]-L-alanyl]-L-proline maleate:

Toxicity to fish: LC50 (Pimephales promelas (fathead minnow)): > 1,000 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates: EC50 (Daphnia magna (Water flea)): 346 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to microorganisms: EC50 (Natural microorganism): > 1,000 mg/l
Exposure time: 3 h
Test Type: Respiration inhibition
Method: OECD Test Guideline 209

Persistence and degradability
No data available

Bioaccumulative potential
No data available
Mobility in soil
No data available

Hazardous to the ozone layer
Not applicable

Other adverse effects
No data available

13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues: Dispose of in accordance with local regulations.
Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG
Not regulated as a dangerous good

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

National Regulations
Refer to section 15 for specific national regulation.

15. REGULATORY INFORMATION

Related Regulations

Fire Service Law
Not applicable to dangerous materials / designated flammables.

Chemical Substance Control Law
Not applicable for Specified Chemical Substance, Monitoring Chemical Substance and Priority Assessment Chemical Substance.

Industrial Safety and Health Law

Harmful Substances Prohibited from Manufacture
Not applicable

Harmful Substances Required Permission for Manufacture
Not applicable
Substances Prevented From Impairment of Health  
Not applicable  

Circular concerning Information on Chemicals having Mutagenicity - Annex 2: Information on Existing Chemicals having Mutagenicity  
Not applicable  

Circular concerning Information on Chemicals having Mutagenicity - Annex 1: Information on Notified Substances having Mutagenicity  
Not applicable  

Substances Subject to be Notified Names  
Not applicable  

Substances Subject to be Indicated Names  
Not applicable  

Ordinance on Prevention of Hazards Due to Specified Chemical Substances  
Not applicable  

Ordinance on Prevention of Lead Poisoning  
Not applicable  

Ordinance on Prevention of Tetraalkyl Lead Poisoning  
Not applicable  

Ordinance on Prevention of Organic Solvent Poisoning  
Not applicable  

Enforcement Order of the Industrial Safety and Health Law - Attached table 1 (Dangerous Substances)  
Not applicable  

Poisonous and Deleterious Substances Control Law  
Not applicable  

Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the Management Thereof  
Not applicable  

High Pressure Gas Safety Act  
Not applicable  

Explosive Control Law  
Not applicable  

Vessel Safety Law  
Not regulated as a dangerous good  

Aviation Law  
Not regulated as a dangerous good  

Marine Pollution and Sea Disaster Prevention etc Law  
Bulk transportation : Not classified as noxious liquid substance  
Pack transportation : Not classified as marine pollutant  

Narcotics and Psychotropics Control Act  
Narcotic or Psychotropic Raw Material (Export / Import Permission)
Not applicable

Specific Narcotic or Psychotropic Raw Material (Export / Import permission)
Not applicable

Waste Disposal and Public Cleansing Law
Industrial waste

The components of this product are reported in the following inventories:
AICS: not determined
DSL: not determined
IECSC: not determined

16. OTHER INFORMATION

Further information

Date format: yyyy/mm/dd

Full text of other abbreviations
ACGIH: USA. ACGIH Threshold Limit Values (TLV)

ACGIH / TWA: 8-hour, time-weighted average

ACILC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50% of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Tem-
temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.